



# Standards for Inch Size Fasteners



Screw Size & Thread Dia.	Thds. Per Inch		Tap Drill or Bore				Clearance Drill				Counterbore or Spotface Dia.				Fastening Accessories												
			Machined Part		Sheet Metal		No Washer		Split Lock Washer		Plain Washer		Machine Nuts		External Washer		Internal Washer		Split Washer		Plain Washer		Screw Size				
	No.	Dec.	No.	Dec.	No.	Dec.	No.	Dec.	No.	Dec.	No.	Dec.	Flats	H	O.D.	I.D.	H	O.D.	I.D.	H	O.D.	H	O.D.	I.D.	H		
0.060	80	3/64	50	.070	48	.076	1/8																				
1.073	64	53	43	.089	3/32	.093	5/32	3/16	9/32																		
2.086	56	50	37	.104	7/64	.109	3/16	3/16	9/32																		
3.099	48	5/64	31	.120	1/8	.125	3/16	7/32	9/32																		
4.112	40	43	29	.136	9/64	.140	7/32	1/4	3/8																		
6.138	32	36	20	.161	11/64	.171	9/32	9/32	3/8																		
8.164	32	29	12	.189	13/64	.203	5/16	5/16	1/2																		
10.190	24	25	13	.213	7/32	.218	11/32	3/8	17/32																		
1/4"	20	7	9/32	.281	19/64	.296	7/16	1/2	11/16																		
250	28	3	3	.213																							

