

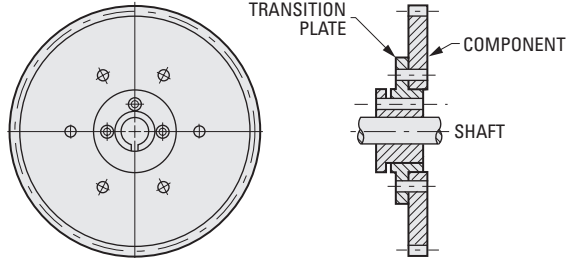
## A SUPERIOR WAY TO FASTEN ROTATING COMPONENTS

Excelling because of its simplicity, it contains all structural features in only two parts. This new development is the Shaftloc® – a patented device (United States Patent No. 5,067,846 and No. 6,000,875), – manufactured and marketed by Stock Drive Products.

### The usefulness of wedges and inclined surfaces for the lifting of heavy loads has been well-known for centuries.

Similarly, the usefulness of tapered, conical surfaces has also been appreciated; in this case, for their ability to produce large forces.

An example of such an application is the use of a tapered cylindrical split bushing (see illustration) to fasten a rotating component to a shaft. The axial force, which results from tightening the bolts, is translated into amplified radial forces that close the split bushing.



PREVIOUS METHOD

In this way, fastening of the component to the shaft is achieved. A disadvantage of this particular method is that the component must have a tapered bore.

A modification of this method, so that it can be used to fasten components with cylindrical bores, involves the use of a transition plate which contains the tapered bore.

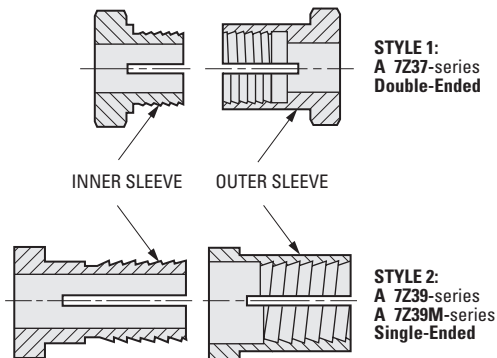
However, the Shaftloc® design is the **ULTIMATE** in fastening methods for the following reasons:

### Shaftloc® has only two parts:

A slotted outer sleeve and a slotted inner sleeve, both of which have hexagonal heads. The outer sleeve is cylindrical on its outside diameter, and threaded on its inside diameter. Conversely, the inner sleeve is threaded on its outside diameter, and cylindrical on its inside diameter. The thread is unique in that it is not symmetrical and that it creates a continuous inclined surface.

### How Shaftloc® works:

The shallow angle of the thread produces large amplifications of forces, resulting in substantial torque transmission capability between the component and the shaft.



STYLE 1:  
A 7Z37-series  
Double-Ended

STYLE 2:  
A 7Z39-series  
A 7Z39M-series  
Single-Ended



### > DID YOU KNOW?

That you can see a video showing how the Shaftloc® rotating component fastener works and how it can benefit your application. It is located at: [www.sdp-si.com/shaftloc](http://www.sdp-si.com/shaftloc)



**DISTINCT ADVANTAGES OF SHAFTLOC® OVER OTHER FASTENING DEVICES:**

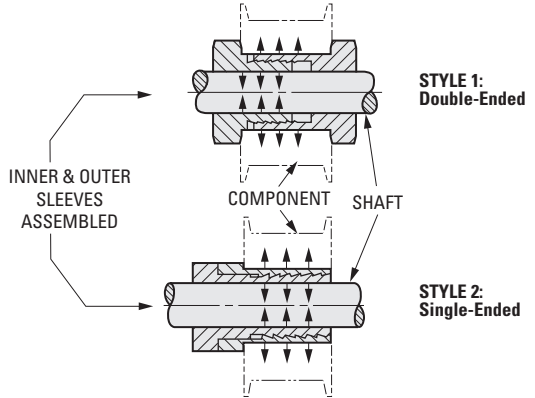
- Simplicity of design – few parts
- No marring of shafts
- Easy repositioning or synchronizing of rotating components.
- Ease of assembly
- Applicability to small shaft diameters
- Availability in all stainless steel construction
- Ability to be used for stationary breadboard or production structures
- Low-cost

**Style 1: Double-Ended**

When the two sleeves are threaded into each other with a component placed between them, tightening the sleeves will cause the outer one to expand and the inner one to contract.

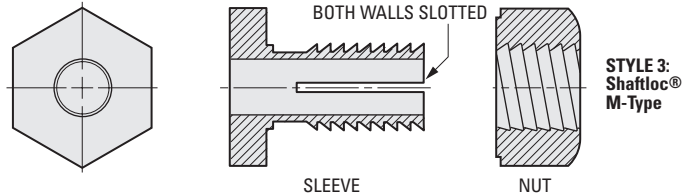
**Style 2: Single-Ended**

When the two sleeves are threaded into each other and slipped into the component, tightening the sleeves will cause the outer one to expand and the inner one to contract.



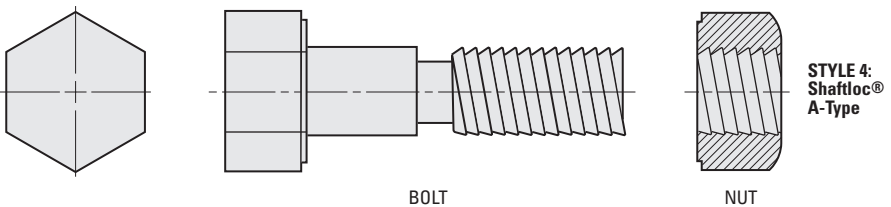
**Style 3: Shaftloc® M-Type**

Two-piece construction consists of a slotted sleeve and a nut, both of hexagonal shape. Used as a locking device for rigidly mounting mechanical components on a shaft. Tightening the nut next to the component causes the slotted sleeve to contract by gripping the shaft and clamping the part to the sleeve at the same time.



**Style 4: Shaftloc® A-Type**

Two-piece construction consists of a bolt and a nut which becomes a vibration-resistant fastener when the nut is tightened to embrace the component mounted to it. The two-piece unit uses the wedging action between the shallow thread inclines of the nut and bolt when the nut is tightened against the component mounted on the bolt.



# DOUBLE-ENDED SHAFTLOC® SLEEVES



PATENTED  
3/8 & 1/2 BORE

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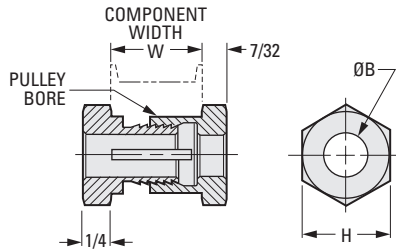
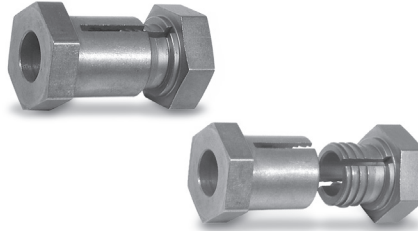


**> MATERIAL:**

416 Stainless Steel

**Double-Ended Shaftloc® Sleeves**  
Can be used with Precision Ground Shafting,  
Catalog Number A 7X 1-...

For Shaftloc® introduction and use, see the  
Alphabetical Index at the end of the catalog  
under Technical Notes.



**INCH COMPONENT**

Catalog Number	See Note	Pulley Bore +.001 -.000	B Bore +.001 -.000	W Width	H Hex Size	Max.* Torque Capacity lbf in.
A 7Z37-030553	1	.625	.375	.52 – .62	3/4	250
A 7Z37-030578	1	.625	.375	.75 – .85	3/4	250
A 7Z37-040670	2	.750	.500	.72 – .83	7/8	250

**NOTES:** 1. A 3/4 O.D. x 5/8 I.D. x .05 thick washer, Catalog Number A 7X 8-C20050 is supplied.  
2. A 7/8 O.D. x 3/4 I.D. x .05 thick washer, Catalog Number A 7X 8-C24050 is supplied.

\* Based on mating components being degreased before assembly with Shaftloc® coupling.

